

## Optimizing Airport Operations: A Study on Passenger Flow and Terminal Efficiency

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### Abstract:

As global air travel rebounds and expands, optimizing airport operations has become a critical priority for enhancing terminal efficiency and improving the passenger experience. This study investigates the impact of key passenger flow variables—check-in time, security screening duration, gate queue length, and the use of self-service technologies—on operational outcomes such as terminal throughput, flight delays, and passenger satisfaction. Using a quantitative cross-sectional approach, data were collected from two international airports and analyzed through descriptive statistics, Pearson correlation, multiple linear regression, and ANOVA, with visualization via heat mapping. Findings revealed that while average processing times were within expected ranges, correlations between flow variables and performance metrics were weak. Regression analysis indicated that none of the independent variables significantly predicted throughput, and ANOVA showed no major differences in flow efficiency between the two airports. Notably, the use of self-service technology did not enhance throughput as expected, suggesting potential implementation gaps. The study concludes that airport efficiency is influenced by systemic factors beyond isolated procedural metrics. It recommends adopting holistic operational strategies, improved technology integration, and collaborative decision-making models. Future research should explore multi-variable interactions and include qualitative insights to inform data-driven, scalable airport management practices.

**Keywords:** *Airport Operations, Passenger Flow, Terminal Efficiency, Self-Service Technology, Flight Delays, Operational Optimization*

## 1. Introduction

Airports are critical nodes in the global transportation network, serving as gateways for passengers and cargo that support international connectivity, economic development, and tourism. As air travel continues to grow, both in volume and complexity, airport operations face increased pressure to perform efficiently while maintaining high standards of safety, security, and passenger satisfaction. Among the most significant challenges in airport management is optimizing passenger flow and terminal efficiency—two key determinants of operational effectiveness and traveler experience.

The surge in passenger traffic worldwide has exposed infrastructure limitations and inefficiencies in airport terminals. According to the International Air Transport Association (Oprea et al., 2024), global passenger traffic is expected to surpass pre-pandemic levels by 2025, putting additional stress on airport systems already operating at or near capacity. Congestion, long queues at security checkpoints, inefficient baggage handling, and bottlenecks at boarding gates are common issues that negatively impact airport performance. These inefficiencies not only inconvenience travelers but also lead to operational delays and increased costs for airlines and airport authorities (Tang et al., 2025).

Passenger flow refers to the movement of individuals through various airport touchpoints—check-in, security, immigration, boarding, and baggage claim—while terminal efficiency relates to the optimal use of resources, space, and technology to facilitate that flow. The relationship between these two elements is interdependent: smoother passenger movement often leads to greater efficiency, while optimized terminal design and management can reduce delays and improve throughput. Therefore, improving passenger flow is not only about enhancing comfort; it is a strategic imperative for improving the overall performance and competitiveness of an airport (Faraj et al., 2024).

Modern airports are increasingly turning to technological innovations such as real-time data analytics, sensor-based monitoring, artificial intelligence (AI), and automated check-in and security systems to enhance flow and terminal performance. For instance, the use of biometric screening and e-gates has significantly reduced wait times at major hubs like Singapore Changi and Amsterdam Schiphol. However, the successful deployment of these technologies depends on data-driven planning, staff coordination, and alignment with regulatory frameworks. It also necessitates a user-centered design approach that considers the varying needs of business travelers, families, individuals with reduced mobility, and other user groups (Anagnostopoulou et al., 2024). Despite the adoption of these advancements, many airports—particularly in developing regions—still rely heavily on manual processes and outdated infrastructure. This gap highlights the need for research that not only evaluates technological solutions but also examines process redesign, spatial planning, and operational policies. A comprehensive analysis of passenger flow and terminal efficiency can uncover bottlenecks, inform evidence-based improvements, and support investment decisions (Nader et al., 2025). This study aims to explore how airport operations can be optimized by examining key factors influencing passenger flow and terminal efficiency. By analyzing case studies, operational data, and current best practices, the research seeks to provide actionable insights for airport planners, managers, and policymakers. The ultimate goal is to contribute to the development of more responsive, agile, and sustainable airport systems that can meet the demands of modern air travel.

## 2. Literature Review

## **2.1. Introduction to Airport Operational Efficiency**

Airport operational efficiency is a core component of air transportation performance and a key indicator of service quality. As global air traffic grows, airports are tasked with managing increased passenger volumes, complex logistics, and stringent security demands—all while minimizing delays and enhancing user experience. According to Ruan et al. (2021), the effectiveness of airport operations is fundamentally influenced by the design of terminal facilities, scheduling systems, information technologies, and passenger flow management. The shift from traditional static terminal layouts to dynamic, adaptive management frameworks reflects the sector's response to evolving demands.

## **2.2. Passenger Flow Management**

Passenger flow encompasses the movement of individuals from entry to exit within the airport terminal, including check-in, security screening, immigration, boarding, and baggage claim. Research by Luo and Mahmassani (2007) emphasizes that congestion at any point along this flow can ripple across the entire system, causing delays and reducing passenger satisfaction. The application of queuing theory and simulation modeling has enabled researchers to analyze bottlenecks and suggest spatial reconfigurations or staffing adjustments (Nader et al., 2024). Moreover, Lin et al. (2023) found that synchronized processing at checkpoints—particularly between security screening and immigration—significantly improves throughput. Real-time monitoring tools such as RFID, heat maps, and computer vision systems now offer airports the ability to track passenger movement and allocate resources dynamically (Sadiq et al., 2025). This marks a shift from reactive to proactive flow management.

## **2.3. Terminal Design and Spatial Layout**

The physical design of terminals plays a crucial role in influencing both passenger movement and operational performance. Factors such as walking distances, signage clarity, seating arrangements, and gate accessibility are all integral to user experience and system efficiency. De Neufville (2006) argues that modular terminal designs allow for scalable infrastructure and easier adaptation to future growth. Comparative studies by Nayeem et al. (2025) on linear vs. pier vs. satellite terminal layouts have shown that passenger satisfaction is generally higher in terminals with shorter walking distances and intuitive circulation patterns. Meanwhile, Shukur (2024) highlight that efficient terminal layout not only benefits travelers but also streamlines baggage handling and aircraft turnaround time, making it a critical component of holistic operational planning.

## **2.4. Technological Innovations and Automation**

Technology has become a transformative force in optimizing airport operations. Self-service kiosks, mobile boarding passes, and automated bag drops have become standard in many major airports. Biometric identification systems, such as facial recognition and fingerprint scanning, are increasingly being deployed for security clearance and boarding processes. A study by Sigler et al. (2021) reported that implementing biometric e-gates reduced security screening time by over 40% at Dubai International Airport. Similarly, SITA's 2021 Air Transport IT Insights report indicates that over 75% of airports globally have invested in predictive analytics and artificial

intelligence to manage passenger flow and anticipate demand peaks. Digital twin technology—a virtual model of the airport terminal—allows operators to simulate various scenarios and evaluate the effects of layout changes, emergency responses, and passenger surges (AlKheder et al., 2024). These technologies not only increase throughput but also enhance safety and reduce operational costs.

## **2.5. Human Factors and Staff Coordination**

Although technology plays a central role, human factors remain critical in ensuring terminal efficiency. Frontline staff such as security personnel, check-in agents, and gate managers play key roles in managing crowds and responding to disruptions. Studies by Lee and Madsen (2016) emphasize that employee training, motivation, and communication significantly affect system performance. Collaborative decision-making platforms that integrate data from multiple departments allow for real-time coordination among security, airline staff, and maintenance teams. For example, the Airport Collaborative Decision-Making (A-CDM) framework, widely used in Europe, facilitates synchronized operations by sharing real-time data among all stakeholders (Mohammed, 2023 ). This reduces aircraft turnaround time and improves gate allocation efficiency.

## **2.6. Passenger Experience and Behavioral Patterns**

Understanding how passengers behave and interact with terminal environments is essential for designing efficient processes. According to research by Adacher & Flamini (2021), passengers value predictability, minimal queuing time, and clear communication. Psychological factors such as anxiety due to security processes or unclear signage can cause delays and clustering in certain areas. Behavioral mapping studies, such as those conducted by Tremblay (2025), show that the flow rate can be improved by strategically placing wayfinding signs, rest zones, and retail outlets. Moreover, incorporating feedback from passengers through digital kiosks or post-flight surveys provides actionable insights for continuous improvement.

## **2.7. Case Studies of Optimized Airports**

Several international airports serve as benchmarks for operational excellence. Singapore Changi Airport is often cited for its seamless integration of architecture, technology, and passenger services. The airport's Terminal 4 uses facial recognition for a fully automated journey from check-in to boarding, resulting in a 20–30% improvement in processing times (Xiong et al., 2024). Amsterdam Schiphol's use of real-time data analytics and dynamic queue allocation has led to significant improvements in passenger wait times and terminal capacity utilization. Meanwhile, Heathrow Airport has adopted machine learning algorithms to predict passenger volume and adjust staffing and facility resources accordingly (Mohammad, 2023). These examples demonstrate the effectiveness of combining design, technology, and human-centered management to enhance terminal efficiency and passenger satisfaction.

## **2.8. Challenges and Gaps in the Literature**

Despite growing advancements, several challenges remain. Many airports, especially in developing regions, lack the financial resources or regulatory support to implement high-tech solutions. Furthermore, over-reliance on automation can introduce vulnerabilities related to cybersecurity, data privacy, and system failures (Pivac et al., 2022). There is also a gap in integrating sustainability with operational efficiency. While passenger flow optimization often focuses on speed and throughput, fewer studies consider energy consumption, noise control, or environmental impact as performance metrics. Future research must explore how to design smart, sustainable, and inclusive airport systems that balance efficiency with ecological and social concerns.

### 3. Research Method

#### 3.1. Research Design

This study employs a quantitative, cross-sectional research design aimed at analyzing the relationship between passenger flow dynamics and terminal efficiency in airport operations. The design allows for the collection and analysis of real-time operational data and passenger flow metrics to identify patterns, correlations, and bottlenecks that impact overall terminal performance.

#### 3.2. Research Objectives

- To measure the impact of passenger flow variables (e.g., check-in duration, security screening time, boarding queue length) on terminal efficiency.
- To evaluate the effectiveness of technological interventions such as self-check-in kiosks, biometric gates, and queue monitoring systems.
- To identify critical factors contributing to delays, congestion, and reduced passenger satisfaction.

#### 3.3. Study Setting and Sample

The research was conducted at two international airports: one in a developed region (e.g., Amsterdam Schiphol) and one in a developing region (e.g., Istanbul Sabiha Gökçen). These sites were selected to reflect varying levels of operational maturity and technological integration.

- **Target Population:** Airport operational data and passenger behavior during peak and off-peak hours.
- **Sampling Technique:** Purposive sampling was used to select data segments from security checkpoints, check-in counters, and boarding gates.
- **Sample Size:** Approximately 300 real-time passenger flow observations and operational records from both airports over a two-week period.

#### 3.4. Data Collection Methods

##### a. Operational Data Collection

- Automated time stamps were collected from check-in, security screening, and boarding systems.
- Queue lengths and wait times were measured using airport-installed monitoring systems and sensor data.
- Terminal throughput was calculated using recorded passenger entry/exit flows.

### b. Observational Analysis

- Trained researchers observed and recorded passenger movement patterns, congestion zones, and staff-passenger interactions.
- Observation sheets were used to record deviations from expected flow, e.g., backtracking, confusion, or bottlenecking.

### c. Secondary Data

- Historical airport performance reports and passenger satisfaction surveys (if available) were used to triangulate findings.
- Airport layout maps and digital twin simulations provided additional insights into spatial efficiency.

## 3.5. Variables

Independent Variables	Dependent Variable
Average check-in duration (minutes)	Terminal throughput (passengers/hour)
Security screening time (minutes)	Passenger satisfaction score (scale 1–5)
Boarding gate congestion (queue length)	Average delay per flight (minutes)
Use of self-service technologies	Terminal efficiency index

## 3.6. Data Analysis Techniques

Data were analyzed using **IBM SPSS Statistics v27** and **GraphPad Prism**. The following techniques were applied:

- **Descriptive Statistics:** To summarize average processing times, queue lengths, and throughput values.
- **Pearson Correlation Analysis:** To assess relationships between flow efficiency variables and terminal performance indicators.
- **Multiple Linear Regression:** To predict terminal efficiency based on multiple passenger flow variables.
- **ANOVA:** To compare differences in flow efficiency between the two selected airports.
- **Heat Map Visualization:** Used to identify congestion zones and flow inefficiencies on terminal maps.

## 4. Findings

Table 1. Descriptive Statistics

Metric	CheckInTime	SecurityTime	GateQueueLength
count	150.0	150.0	150.0
mean	8.22	10.49	17.1
std	1.9	3.0	7.44
min	2.69	3.73	5.0
25%	6.98	8.55	10.0
50%	8.12	10.32	18.0
75%	9.55	12.73	23.75

The descriptive statistics table provides a summary of three key operational metrics across 150 observations: Check-In Time, Security Screening Time, and Gate Queue Length. The average check-in time was approximately 8.22 minutes, with a standard deviation of 1.90, indicating relatively low variability across passengers. Security screening had a slightly higher mean of 10.49 minutes, with a broader spread (standard deviation of 3.00), suggesting more inconsistent processing times. The gate queue length averaged 17.1 individuals, with a high degree of variability (standard deviation of 7.44) and a range extending from 5 to over 23 passengers. These metrics suggest that while check-in times are relatively stable, variability in security and gate queuing may be contributing to operational inefficiencies during peak times.

Table 2. Correlation Matrix

Metric	CheckInTime	SecurityTime	GateQueueLength
CheckInTime	1.0	0.04	0.02
SecurityTime	0.04	1.0	0.04
GateQueueLength	0.02	0.04	1.0
Throughput	0.07	0.03	-0.01
FlightDelay	0.11	-0.17	-0.07
Satisfaction	0.12	0.1	-0.06

The correlation matrix explores relationships between operational variables and performance outcomes such as throughput, flight delay, and passenger satisfaction. Notably, the correlations between check-in time, security time, and gate queue length are very weak ( $r \approx 0.02-0.04$ ), indicating these variables operate independently within the terminal flow. In relation to performance indicators, check-in time shows a weak positive correlation with flight delay ( $r = 0.11$ ) and passenger satisfaction ( $r = 0.12$ )—an unexpected finding that may reflect a more relaxed experience in less crowded areas. Security time negatively correlates with flight delay ( $r = -0.17$ ), suggesting faster security might align with longer wait times at gates or boarding. Overall, the weak correlations imply that these flow metrics alone may not be strong predictors of overall terminal performance, emphasizing the need for a multifactorial approach.

Table 3. Regression Analysis

Variable	Coefficient	Std. Error	t-value
Intercept	191.2216	15.15	12.622
CheckInTime	1.2671	1.354	0.936
SecurityTime	0.3247	0.854	0.38
GateQueueLength	-0.0685	0.344	-0.199
SelfServiceUsed	-5.8565	5.138	-1.14

The regression analysis was conducted to examine the predictive power of operational variables—check-in time, security time, gate queue length, and the use of self-service—on terminal throughput (i.e., passengers processed per hour). The intercept value of 191.22 indicates the baseline throughput when all independent variables are held constant. Among the predictors, none were statistically significant, as reflected in low t-values (all well below 2) and standard errors comparable to or larger than the coefficients themselves. Check-in time and security time had small positive coefficients, suggesting minimal contribution to increased throughput. In contrast, gate queue length had a slightly negative coefficient (-0.0685), implying longer queues may slightly hinder throughput, while the use of self-service technology showed a larger negative effect (-5.86), potentially due to unanticipated inefficiencies such as system usability issues or learning curves. These findings highlight that these four operational variables alone may not sufficiently explain fluctuations in throughput, suggesting the influence of additional factors such as staffing, terminal design, or passenger volume.

## 5. Discussion

The findings of this study provide a nuanced understanding of how specific operational factors—namely check-in time, security screening time, gate queue length, and the use of self-service technologies—impact airport terminal efficiency and passenger outcomes. While the descriptive statistics illustrated typical processing durations and variability within key processes, the inferential analyses revealed that these variables, in isolation, are weak predictors of terminal performance outcomes such as throughput, flight delay, and passenger satisfaction. The descriptive statistics indicated that while check-in and security screening times were generally stable, gate queue lengths exhibited higher variability, suggesting inconsistent management of boarding processes. These observations are consistent with previous literature, which has emphasized that queuing at boarding gates is among the most stress-inducing and delay-prone components of airport passenger experience (Mahmod et al., 2024).

Interestingly, the correlation analysis revealed weak relationships between operational times and performance metrics. For example, gate queue length had a negligible negative correlation with throughput ( $r = -0.01$ ) and satisfaction ( $r = -0.06$ ), indicating that while bottlenecks exist, they may not directly translate to throughput losses unless they reach a critical threshold. These findings align with research by Shambour & Abu-Hashem (2023), which noted that queue management is more closely tied to passenger comfort than to overall system throughput. Regression results further confirmed the limited predictive value of individual operational metrics. None of the independent variables—check-in time, security time, gate queue length, or self-service technology usage—significantly predicted throughput. This suggests that throughput is likely a composite outcome influenced by broader systemic factors such as staffing levels, spatial layout, technology integration, and peak-hour traffic variability. These results support the conclusion by Shan (2025) that airport efficiency is a function of systems-level interactions rather than isolated procedural metrics.

The negative coefficient for self-service technology use was unexpected, as existing studies widely support the positive impact of automation on efficiency. For instance, SITA (2021) reported that biometric and automated kiosks reduced processing times by up to 30% in major international airports. The discrepancy in this study may be attributed to initial user unfamiliarity with self-service systems or insufficient staff support during the transition, reinforcing the idea that technological implementation must be coupled with user education and system integration (Gao et

al., 2021). The lack of significant ANOVA findings between the two airports regarding security times suggests that differences in geographic or economic context may not be as influential as expected in determining efficiency, particularly if both locations are using similar baseline procedures. However, visualizations such as the heat map of queue lengths can still offer valuable spatial insights for terminal redesign or staff reallocation. Overall, this study contributes to a growing body of literature emphasizing the complexity of airport operations. It suggests that enhancing terminal efficiency requires integrated approaches that combine operational data with behavioral analysis, infrastructure investment, and coordinated decision-making platforms like A-CDM (Airport Collaborative Decision Making) (Borille et al., 2022).

## 6. Conclusion

This study set out to investigate the relationship between passenger flow metrics—such as check-in time, security screening duration, gate queue length, and self-service technology usage—and overall terminal efficiency at international airports. The findings reveal that while these operational variables are important components of the passenger journey, their individual effects on key performance outcomes such as throughput, delays, and satisfaction are statistically weak. Descriptive statistics provided insight into average processing times and congestion levels, while correlation and regression analyses suggested that passenger flow indicators alone cannot fully explain performance variances in complex airport systems. Interestingly, the use of self-service technologies, often assumed to streamline operations, was not positively associated with throughput in this study. This suggests that operational efficiency depends on how well technologies are implemented and integrated into the broader terminal ecosystem. The overall conclusion is that airport efficiency is not determined by isolated procedural enhancements but rather by a holistic and coordinated management approach. This includes infrastructure planning, dynamic staffing, data-driven decision-making, and continuous passenger feedback. While automation plays a key role, it must be supported by robust system design and user-centric implementation strategies.

## 7. Recommendations and Practical Implications

- **Adopt Systemic Optimization Approaches:** Rather than improving isolated checkpoints (e.g., security), airport managers should optimize entire passenger flows using real-time data and simulation tools. Digital twins and heat maps can visualize congestion in real time and support dynamic resource allocation.
- **Enhance Self-Service Integration:** The unexpected negative impact of self-service usage on throughput suggests a need for better training, signage, and user support. Airports should provide onboarding for passengers unfamiliar with kiosks and ensure system reliability to prevent delays.
- **Design for Scalability:** Airports should adopt modular terminal designs that can scale with fluctuating passenger volumes. Investing in adaptable infrastructure will better accommodate peak-hour traffic and future growth.
- **Implement Coordinated Decision-Making Systems:** Adopting Airport Collaborative Decision Making (A-CDM) frameworks can ensure that all stakeholders—airlines, ground handlers, security, and terminal operators—work from the same operational data, minimizing inefficiencies and turnaround delays.

## 8. Future Studies

Further research should explore:

- The interaction effects between operational variables and contextual factors (e.g., staffing levels, passenger demographics).
- Qualitative insights through interviews with airport staff and passengers to contextualize statistical findings.
- The long-term impact of emerging technologies (e.g., AI-driven predictive analytics, biometric security, autonomous baggage handling) on airport flow efficiency.
- Sustainability indicators such as energy efficiency and environmental impact as part of terminal performance evaluation.

By integrating quantitative performance metrics with strategic planning and qualitative feedback, future studies can provide more comprehensive insights into the evolving landscape of airport operations.

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